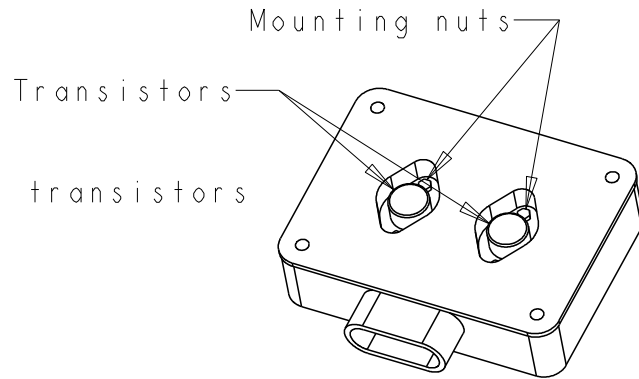
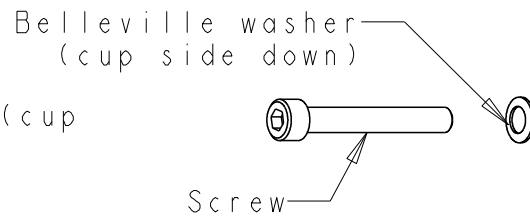


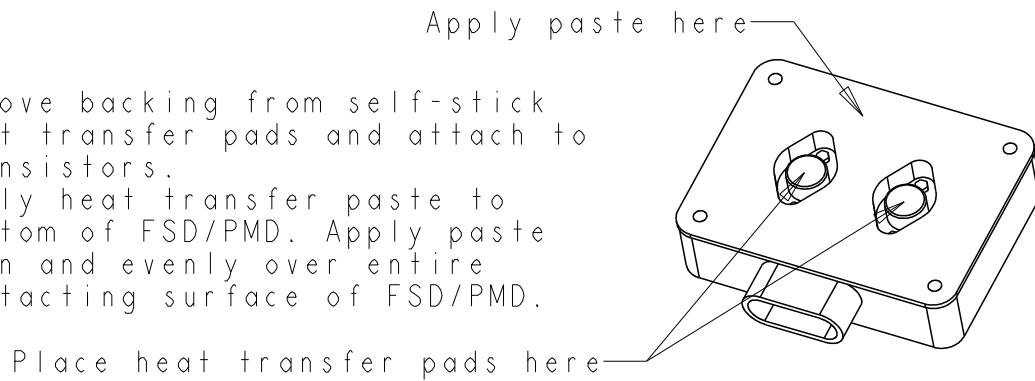
Step 1: Tighten mounting nuts on transistors on bottom of FSD/PMD.



Step 2: Assemble Belleville washer (cup side down) onto screw.



Step 3: Remove backing from self-stick heat transfer pads and attach to transistors. Apply heat transfer paste to bottom of FSD/PMD. Apply paste thin and evenly over entire contacting surface of FSD/PMD.



Step 4: Assemble FSD/PMD to Kennedy Cooler. Torque screws evenly in two or three steps to 23 in lbs. It is advised to check the tension on these screw periodically as they can lose clamping force as the plastic body of the device expands and contracts. Clamping force is critical to promote effective heat transfer.

